

NOTES:

- SUBSTRATE:
ELEMENT A: N-BAF10 670/472
ELEMENT B: N-SF10 728/284
- ROHS COMPLIANT
- CENTERING TOLERANCE (AT 587.6nm):
BEAM DEVIATION (HALF ANGLE): <1 ARCMIN
- COATING (APPLY ACROSS COATING APERTURE)
S1 & S4: VIS 0°
R(AVG) ≤ 0.4% FROM 425 - 675nm @ 0° AOI
S2 & S3: NONE

5 FINE GRIND SURFACE

6. POWER, IRREGULARITY, AND SURFACE QUALITY
SPECIFICATIONS APPLY ACROSS CLEAR APERTURE

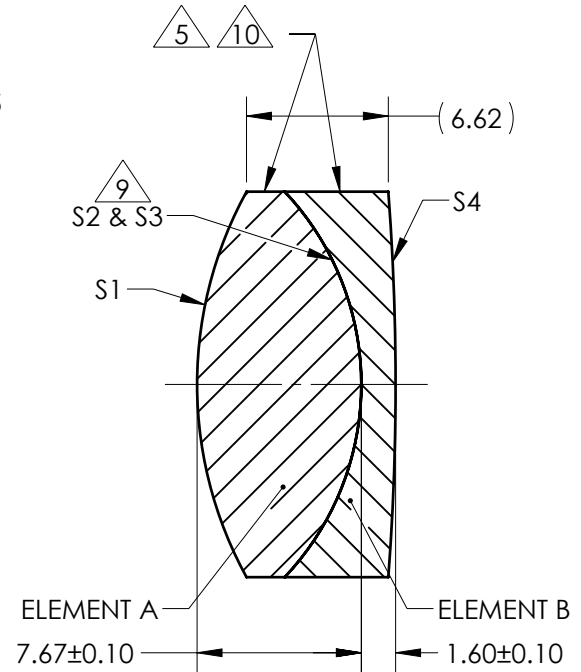
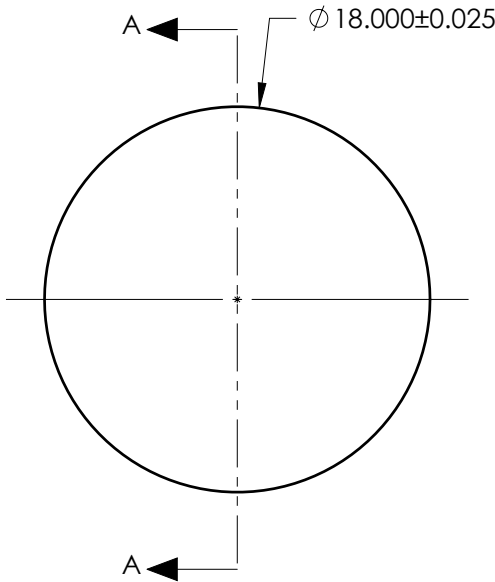
7. FOCAL LENGTH (EFL): 27.00mm±1%
BACK FOCAL LENGTH (BFL): 21.74mm

8. PROTECTIVE BEVEL AS NEEDED

9. DESIGN WAVELENGTH: 587.6nm

9 ELEMENTS TO BE CEMENTED WITH NORLAND OPTICAL
ADHESIVE NOA61

10 BLACKENED SURFACE



SECTION A-A

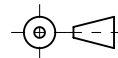
**FOR INFORMATION ONLY:
DO NOT MANUFACTURE
PARTS TO THIS DRAWING**

ELEMENT TITLE	SPECIFICATIONS AFTER CEMENTING			
	ELEMENT A		ELEMENT B	
SURFACE	S1	S2	S3	S4
SHAPE	CONVEX	CONVEX	CONCAVE	CONVEX
RADIUS	18.70	13.11	13.11	119.12
SURFACE QUALITY	40 - 20	40 - 20	40 - 20	40 - 20
MIN CLEAR APERTURE	Ø 17.00	Ø 17.00	Ø 17.00	Ø 17.00
MIN COATING APERTURE	Ø 17.00	N/A	N/A	Ø 17.00
POWER AT 632.8nm	3.00 RINGS	3.00 RINGS	3.00 RINGS	3.00 RINGS
IRREGULARITY AT 632.8nm	0.50 RINGS	0.50 RINGS	0.50 RINGS	0.50 RINGS

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE
DIMENSIONS ARE FOR REFERENCE ONLY

EO® Edmund Optics®

THIRD ANGLE
PROJECTION



ALL DIMS IN

mm

TITLE

18mm Dia. x 27mm FL, VIS 0, Inked,
Achromatic Lens

DWG NO

47704INK

SHEET
1 OF 1